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Version 1

Safety Data Sheet

1. IDENTIFICATION

<u>Product Identifier</u> Product Name	ScaleBreak-MP				
Other means of identification SDS #	GOOD-003				
Recommended use of the chemica Recommended Use	Recommended use of the chemical and restrictions on use Recommended Use Descaler.				
Details of the supplier of the safety data sheet					
Supplier Address Goodway Technologies Corp 420 West Ave					
Stamford, CT 06902 www.goodway.com					
Emergency Telephone Number					
Company Phone Number Emergency Telephone (24 hr)	1-800-333-7467 Chemtrec 1-800-424-9300 (North America)				
	2. HAZARDS IDENTIFICATION				

Appearance Clear, colorless liquid

Physical state Liquid

Odor Mild

Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 1
Specific target organ toxicity (single exposure)	Category 3

<u>Signal Word</u> Danger

Hazard statements

Causes skin irritation Causes serious eye damage May cause respiratory irritation



Precautionary Statements - Prevention

Wear protective gloves/protective clothing/eye protection/face protection Wash face, hands and any exposed skin thoroughly after handling Avoid breathing dust/fume/gas/mist/vapors/spray Use only outdoors or in a well-ventilated area

Precautionary Statements - Response

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing Immediately call a poison center or doctor/physician IF ON SKIN: Wash with plenty of water and soap Take off contaminated clothing and wash before reuse If skin irritation occurs: Get medical advice/attention IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing Call a poison center or doctor/physician if you feel unwell

Precautionary Statements - Storage

Store in a well-ventilated place. Keep container tightly closed Store locked up

Precautionary Statements - Disposal

Disposal should be in accordance with applicable regional, national, and local laws and regulations

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No.	Weight-%
Citric Acid	77-92-9	<15
Phosphate Ester Descaling Compound	Proprietary	<15
Descaling Accelerator	Proprietary	<3
Corrosion Inhibitors and Surfactants	Proprietary	<2

If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

First Aid Measures

General Advice	Provide this SDS to medical personnel for treatment.	
Eye Contact	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain immediate medical attention, preferably from an ophthalmologist.	
Skin Contact	IF ON SKIN: Wash with plenty of water and soap. Remove contaminated clothing, wash thoroughly before reuse. If irritation occurs: Get medical advice/attention.	
Inhalation	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If breathing is difficult, give oxygen. If breathing has stopped, give artificial respiration. Loosen tight clothing such as collar, tie, belt, or waistband. If symptoms persist, seek medical attention.	
Ingestion	Rinse mouth thoroughly with water. Remove dentures, if any. Do not induce vomiting without medical advice. If spontaneous vomiting occurs, keep head below hips to prevent aspiration and monitor breathing. Never give anything by mouth to a person who is unconscious or convulsing. Do not leave victim unattended. Seek immediate medical attention/advice.	
Most important symptoms and effects		

EYES: Causes severe eye irritation and serious eye damage. Symptoms may include inflammation, pain, blurred vision, tearing and burns. May cause chemical conjunctivitis. May cause vision impairment and permanent eye damage. SKIN: Causes skin irritation. Symptoms may include localized redness, itching and
Skin. Causes skin mitation. Symptoms may include localized redress, liching and

discomfort. Prolonged and repeated contact with unprotected skin may cause drying and cracking of the skin and dermatitis. INHALATION: Mist or vapor may cause irritation of the nose, throat and respiratory tract. Symptoms may include sore throat, runny nose, cough and shortness of breath. INGESTION: Causes irritation of the gastrointestinal tract with abdominal pain, nausea, vomiting and diarrhea. May be harmful if swallowed. CHRONIC: Persons with pre-existing disorders of the skin or impaired respiratory function may be more susceptible to the effects of this substance. Prolonged and repeated skin contact can result in defatting of the skin and dermatitis. Indication of any immediate medical attention and special treatment needed

Notes to Physician	Treat symptomatically & supportively. Treatment of exposure should be directed at the
	control of symptoms and the clinical condition.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media None known.

Specific Hazards Arising from the Chemical

Closed containers may explode due to buildup of pressure when exposed to extreme heat.

Hazardous Combustion Products: Smoke, fumes or vapors, and oxides of carbon. Oxides of sulfur.

Explosion Data Sensitivity to Mechanical Impact Not expected. Sensitivity to Static Discharge Not expected.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Water spray may be used for cooling containers to prevent possible pressure build-up and autoignition or explosion when exposed to extreme heat. Prevent fire extinguishing water from contaminating surface water or the ground water system.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions	Evacuate unnecessary personnel. Wear protective clothing as described in Section 8 of this safety data sheet. Ventilate affected area. Remove all sources of ignition. No smoking in spill area. Product may cause a slip hazard.	
For Emergency Responders	Follow all fire-fighting procedures in Section 5. Use personal protection recommended in Section 8.	
Environmental precautions		
Environmental precautions	See Section 12 for additional Ecological Information.	
Methods and material for containment and cleaning up		

Methods for Containment Approach release from upwind. Contain and collect spillage with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see Section 13). Prevent from entering drains, sewers, streams or other bodies of water. If runoff occurs, notify authorities as required.

Methods for Clean-Up	Collect with absorbent, non-combustible material in to suitable containers. Clean surface thoroughly to remove residual contamination. Should not be released into the environment. For waste disposal, see section 13 of the SDS.
	7. HANDLING AND STORAGE
Precautions for safe handling	
Advice on Safe Handling	Handle in accordance with good industrial hygiene and safety practice. Use personal protection recommended in Section 8. Avoid contact with skin, eyes or clothing. Avoid breathing vapors or mists. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Wash face, hands and any exposed skin thoroughly after handling. Wash contaminated clothing before reuse.
Conditions for safe storage, incl	uding any incompatibilities
Storage Conditions	Keep container tightly closed and store in a cool, dry and well-ventilated place. Keep away from food, drink and animal feeding stuffs. Do not transfer contents to bottles or other unlabeled containers. Protect container from physical damage. Keep containers closed when not in use and upright to prevent leakage. Empty containers retain product residues. Follow SDS precautions in handling empty containers. Use appropriate containment to avoid environmental contamination. Do NOT take internally. Keep out of the reach of children.

Incompatible Materials

Strong oxidizing agents. Strong acids. Strong Alkalis and Bases

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Citric Acid	-	15 mg / m3 (Total)	-
77-92-9			

Appropriate engineering controls

Engineering Controls	Apply technical measures to comply with the occupational exposure limits. Ensure
	adequate ventilation, especially in confined areas. Local exhaust ventilation recommended.
	Eyewash stations. Showers.

Individual protection measures, such as personal protective equipment

Eye/Face Protection	Chemical resistant splash goggles. Refer to 29 CFR 1910.133 for eye and face protection regulations.	
Skin and Body Protection	Oil/solvent resistant gloves. Protective clothing as required by workplace standards. Refer to 29 CFR 1910.138 for appropriate skin and body protection.	
Respiratory Protection	Ensure adequate ventilation, especially in confined areas. Refer to 29 CFR 1910.134 for respiratory protection requirements.	
General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes and clothing. After handling this product, wash hands before eating, drinking, or smoking. If contact occurs, remove contaminated clothing. Launder contaminated clothing before reuse.		

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state Appearance Color	Liquid Clear, colorless liquid Clear	Odor Odor Threshold	Mild Not determined
Property	Values	Remarks • Method	
рН	<3.0		
Melting point / freezing point	Not determined		
Boiling Point / Boiling Range	100 °C / 212 °F		
Flash Point	Not determined		
Evaporation Rate	Not determined		
Flammability (Solid, Gas)	Liquid- Not applicable		
Flammability Limit in Air			
Upper Flammability Limit	Not determined		
Lower Flammability Limit	Not determined		
Vapor Pressure	Not determined		
Vapor Density	Not determined		
Relative Density	Not determined		
Water Solubility	Miscible in water		
Solubility in other solvents	Not determined		
Partition Coefficient	Not determined		
Autoignition temperature	Not determined		
Decomposition Temperature	Not determined		
Kinematic Viscosity	Not determined		
Dynamic Viscosity	Not determined		
Explosive Properties	Not applicable		
Oxidizing Properties	Not applicable		
Other Information VOC Content (%)	NDA		
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10. STABILITY AND REACTIVITY

Reactivity

Not reactive under normal conditions.

Chemical Stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Hazardous Polymerization Hazardous polymerization does not occur.

Conditions to Avoid

Keep out of reach of children.

Incompatible Materials

Strong oxidizing agents. Strong acids. Strong Alkalis and Bases.

Hazardous Decomposition Products

Smoke, fumes or vapors, and oxides of carbon. Nitrogen oxides (NOx). Sulfur oxides.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information	
Eye Contact	Causes serious eye damage.
Skin Contact	Causes skin irritation.
Inhalation	May cause respiratory irritation.
Ingestion	Do not ingest.

Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50	
Citric Acid 77-92-9	= 3 g/kg(Rat)= 3000 mg/kg(Rat)	-	-	
Descaling Accelerator	= 2220 mg/kg (Rat)	> 740 mg/kg (Rabbit)	-	
Corrosion Inhibitors and Surfactants	= 560 mg/kg (Rat)	> 10000 mg/kg (Rabbit)> 1 g/kg (Rat)	= 1910 mg/m³ (Rat)3 h	

Information on physical, chemical and toxicological effects

Symptoms Please see section 4 of this SDS for symptoms.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Carcinogenicity Based on the information provided, this product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.

Numerical measures of toxicity

Not determined

12. ECOLOGICAL INFORMATION

Ecotoxicity

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Chemical Name	Algae/aquatic plants	Fish	Crustacea
Citric Acid 77-92-9		1516: 96 h Lepomis macrochirus mg/L LC50 static	120: 72 h Daphnia magna mg/L EC50
Descaling Accelerator		1.0 - 10.0: 96 h Brachydanio rerio mg/L LC50 static 12.2: 96 h Brachydanio rerio mg/L LC50 semi- static	
Corrosion Inhibitors and Surfactants	15.4: 96 h freshwater algae mg/L EC50	39: 96 h Oncorhynchus mykiss mg/L LC50	141.6: 48 h water flea mg/L EC50

Persistence/Degradability

Components of this product are readily biodegradable.

Bioaccumulation

Not determined.

Mobility Not determined

Not determined	
Chemical Name	Partition Coefficient
Citric Acid	-1.72
77-92-9	

Other Adverse Effects

Not determined

13. DISPOSAL CONSIDERATIONS		
Waste Treatment Methods		
Disposal of Wastes	Disposal should be in accordance with applicable regional, national and local laws and regulations.	
Contaminated Packaging	Disposal should be in accordance with applicable regional, national and local laws and regulations.	
14. TRANSPORT INFORMATION		
<u>Note</u>	Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.	
<u>DOT</u>	Not regulated	
IATA	Not regulated	
IMDG	Not regulated	
15. REGULATORY INFORMATION		

International Inventories

Chemical Name	TSCA	DSL/NDSL	EINECS/E LINCS	ENCS	IECSC	KECL	PICCS	AICS
Citric Acid	Х	Х	Х	Present	Х	Present	Х	Х
Phosphate Ester Descaling Compound	Х	X			Х		Х	Х
Descaling Accelerator	Х	Х	Х		Х	Present	Х	Х
Corrosion Inhibitors and Surfactants	Х	Х	Х	Present	Х	Present	Х	Х

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 311/312 Hazard Categories

Acute Health Hazard

Yes

<u>SARA 313</u>

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

US State Regulations

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Corrosion Inhibitors and Surfactants		X	

16. OTHER INFORMATION

<u>NFPA</u>	Health Hazards	Flammability 0	Instability 0	Special Hazards
<u>HMIS</u>	Health Hazards	Flammability	Physical hazards	Personal Protection
	Z	0	0	C

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Revision Note:	New format

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet