Product Identification

Manufactured For: Goodway Technologies Corp
Street address: 420 West Avenue
City, State, Zip: Stamford, Connecticut 06902
Emergency Phone: (800) 255-3924
Information Phone: (800) 339-9993
Trade Name: EPOXY BASE, P/N 9801-1, PART OF TUBESHEET REFACING KIT

Section 2 Hazardous Identification

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS Reg</th>
<th>%</th>
<th>ppm</th>
<th>TLV Mg/M3</th>
<th>LEL</th>
<th>Vapor Pres</th>
</tr>
</thead>
<tbody>
<tr>
<td>Epoxy Phenol Novolac Resin</td>
<td>28064-14-4</td>
<td>15-25</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bisphenol A Diglycydyl ET</td>
<td>25068-38-6</td>
<td>35-50</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Petroleum Distillates</td>
<td>64742-46-7</td>
<td>&lt;5</td>
<td>300</td>
<td></td>
<td>.90</td>
<td></td>
</tr>
<tr>
<td>Diisobutylketone</td>
<td>108-83-8</td>
<td>&lt;5</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Naphtha light aromatic</td>
<td>64742-95-6</td>
<td>&lt;5</td>
<td>100</td>
<td></td>
<td>.90</td>
<td></td>
</tr>
<tr>
<td>Silicon Dioxide (quartz)</td>
<td>14808-60-7</td>
<td>5-15</td>
<td></td>
<td></td>
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<td></td>
</tr>
</tbody>
</table>

TLV = Threshold Limit Value as established by the ACGIH (American Conference of Governmental Industrial Hygienist) for exposure per 8 hour workday in parts per million of air (PPM) or milligrams per cubic meter of air (mg/M3). LEL = Lower Explosive Limit (vapor volume as a % in air). Vapor Pressure is measured @ 68 Deg. F in mm of HG
Section 3 Physical Data

Boiling Range: 446 Deg F
Evaporation rate = Slower than Ether [X]
Vapor Density = Heavier than air [X]
Percent volatile by volume: 1.3%
Weight/Gallon: 12.36 #’s
Volatile organic comp’d: .09 #/g

Section 4 Fire and Explosive Hazard Data

Flammability Classification: (DOT) DOT Non – Hazardous
Flash point:
LEL: (see Section II)
Use National Fire Protection Association (NFPA) Class B fire extinguisher or dry chemical, foam, or carbon. Keep containers tightly closed and away from heat, sparks, electrical equipment, and open flames. Closed containers may explode when exposed to extreme heat and resultant pressure build up. Fight as volatile liquid fire. Use water fog to keep fire exposed containers cool to reduce pressure.

Section 5 Health Hazard Data

Threshold Limit Value: (see section II)
Effects of Over Exposure:
Acute: Inhalation – Temporary dizziness, headache, possible nausea. Symptoms disappear when exposure ceases. Eye or skin contact – may cause discomfort by defatting action of solvent.
Effects of Over Exposure
Chronic: Repeated contact to skin may cause dermatitis
Emergency and First Aid Procedures:
Remove patient to fresh air. Flush eyes with clean water for 15 minutes. Wash skin thoroughly and remove saturated clothing. If symptoms persist, seek medical attention.
Emergency and First Aid Procedures:
Ingestion: Keep person warm and quiet. Do not induce vomiting. Call physician
Section 6 Reactivity Data

Stability: [X] Stable  [ ] Unstable
Conditions to avoid: Not applicable
Incompatibility (materials to avoid): Avoid contact with strong oxidizing agents.
Hazardous decomposition products: Usual product of combustion – CO, CO2, and possibly acrolein
Hazardous Polymerization: [ ] May occur  [X] will not occur
Conditions to avoid: Not applicable

Section 7 Spill or Leak Procedures

Steps to be taken in case material is released or spilled:
   Remove sources of ignition and provide ventilation. Large spills may be scooped up with non-
   sparking tools. Provide respiratory protection if required. Small quantities may be picked up with
   absorbent material. See disposal precautions below.
Waste disposal method:
Place in closed containers. See other precautions below. Dispose of in accordance with local, state, and
federal regulations.

Section 8 Special Protection Information

Respiratory Protection:
   Niosh or MSHA approved mask or respirator for organic vapors as necessary.
Ventilation:
   Designed and maintained to provide fresh air volume and pattern to prevent vapor
   concentration in excess of threshold limit values (TLV)or lower exposure limit (LEL).
Protective Gloves:
   Neoprene rubber gloves
Eye Protection:
   Goggles or side shield spectacles
Other protective equipment
   Eye wash station and safety showers should be available
Section 9 Special Protections

Precautions to be taken in handling and storage:
Store away from heat, sparks and open flames. Avoid prolonged skin contact. Do not breathe spray mist.

DOT (49 CFR) Shipping Category:
   DOT Non-Hazardous Not Regulated

Other precautions:
   Ground containers when pouring and limit free fall to a few inches to prevent static sparks. Avoid spontaneous combustion of contaminated rags or other easily ignitable organic materials by immediate immersion in water. Emptied containers may retain hazardous properties. Do not cut, weld, and puncture on or near container.

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