# **COMMON SCALE HIDING PLACES**

#### **BOILERS**



According to the EPA, a fire tube boiler using 450,000 MMBtu of fuel (at \$8.00 per MMBtu) over 8,000 hours per year with 1/32 inch of normal scale translates to a yearly operating cost spike of more than \$70,000.

### **COOLING TOWER FILL**



Another downside of unchecked scale is under-deposit corrosion. When this develops, it eats into the base metal which can cause tube or equipment failure.

#### **PUMPS AND PIPING**



When equipment is working harder to achieve the same output due to scaling, the increased pressure could affect the lifespan of your equipment.

## **EVAPORATIVE CONDENSERS & FLUID COOLERS**



Scale accumulation can lead to energy inefficiency. Scale can act like an insulation barrier on the heat transfer surface, which can result in poor heat transfer. In this situation, a corresponding increase in energy usage is required to achieve the same output.

## **HEAT EXCHANGERS/CONDENSERS**



Not only can scale cause corrosion in your equipment, but so can using an incompatible descaler. Goodway makes a variety of formulas including one for stainless steel.



For more information on descaling, contact the experts at Goodway or visit https://www.goodway.com/products/industrial-descaling-systems